

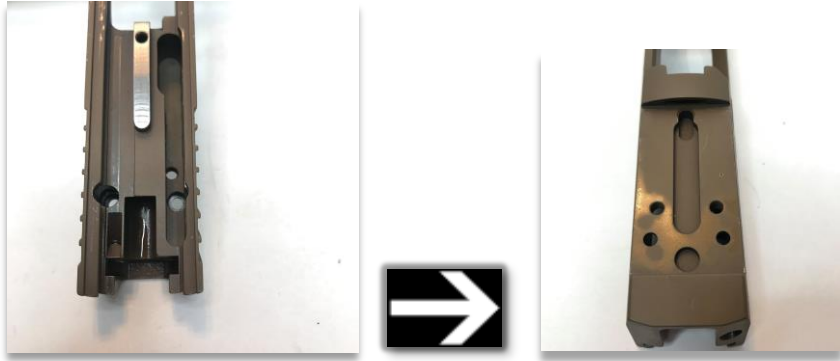
OUTERIMPACT

Sig® X5 M.R.A. (Modular Red Dot Adapter) Mounting Instructions

- While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

WARNING: Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear. Failure to follow all installation guidelines including recommended torque specifications can lead to property damage and/or bodily harm

Step 1: Disassemble slide to remove rear sight plate per manufacturer's instructions.



Step 2: Place Outerimpact plate onto slide.

Step 3: Secure adapter plate to slide using the 4-48 screws from the bag marked MNT HDWR and torque to **15 in/lb** with a torque wrench.



Step 4: Reassemble slide per manufacturer instructions.

Utilize liquid thread locker upon final installation of all threaded fasteners

Step 5: Using the screws/pins and the mounting pattern identified, mount the Red Dot sight adapter and torque to **12 in/lbs**

Mounting Patterns	Sight Manufacturer	Sight Models	Screws Used
	Vortex Burris UTG TrueGlo	Viper Fast Fire 3 Reflex Micro Dot	M3 x 8
	Burris Doctor Insight Eotech	Fast Fire 2 MRDS MRDS	M3 x 6
	Vortex	Venom	M3 x 6
	Trijicon	RMR	#6
	Holosun	407c/507c	
	Leupold	Delta Point Delta Point Pro	Sight Supplied Screws work
	Shield	RMS	Additional screw purchase required
	Vortex Sig Sauer CMORE	Razor Romeo 3, Max, XL RTS & STS	M4

- The **RED** circles indicate locations for 2 included alignment pins
- The **BLACK** circles indicate locations for mounting screws -- Torque to 12 in/lb.

