

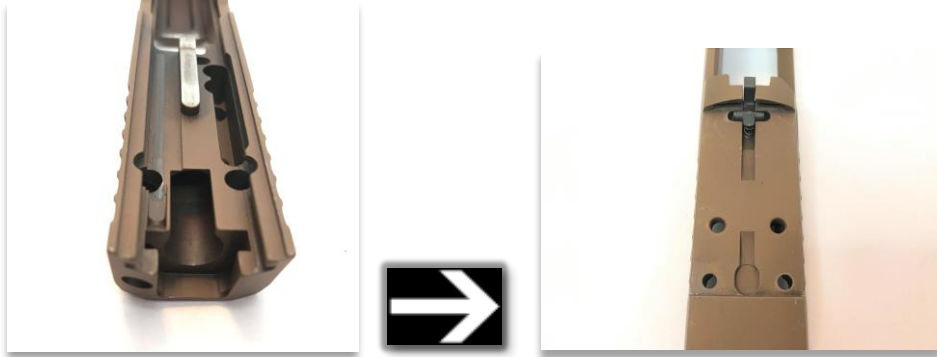
OUTERIMPACT

Sig® M17 M.R.A. (Modular Red Dot Adapter) Mounting Instructions

- While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

WARNING: Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear.

Step 1: Disassemble slide to remove rear sight plate per manufacturer's instructions taking care not to lose the Loaded Chamber Indicator or the Loaded Chamber Indicator spring.



Step 2: Place Outerimpact plate onto slide with notch for the Loaded Chamber Indicator to the front under the cut-out.

Step 3: Secure adapter plate to slide using the 4-48 screws from the bag marked MNT HDWR and torque to **15 in/lb** with a torque wrench.



Step 4: Reassemble slide per manufacturer instructions.

WARNING: Failure to follow all installation guidelines including recommended torque specifications can lead to property damage and/or bodily harm

Step 5: Using the screws/pins and the mounting pattern identified, mount the Red Dot sight adapter and torque to **12 in/lbs**

Mounting Patterns	Sight Manufacturer	Sight Models	Screws Used
	Vortex Burris UTG TrueGlo	Viper Fast Fire 3 Reflex Micro Dot	M3 x 8
	Burris Doctor Insight Eotech	Fast Fire 2 MRDS MRDS	M3 x 6
	Vortex	Venom	M3 x 6
	Trijicon	RMR	#6
	Holosun	407c/507c	Additional Screw Purchase Required
	Leupold	Delta Point Delta Point Pro	Sight Supplied Screws work
	Shield	RMS	Additional Screw Purchase Required
	Vortex Sig Sauer CMORE	Razor Romeo 3, Max, XL RTS & STS	M4

Utilize liquid thread locker upon final installation of all threaded fasteners