

# OUTERIMPACT

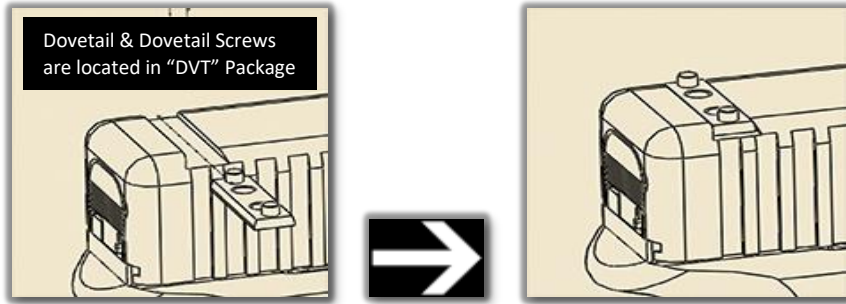
## Springfield XD M.R.A. (Modular Red Dot Adapter) Mounting Instructions

- While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

**WARNING:** Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear.

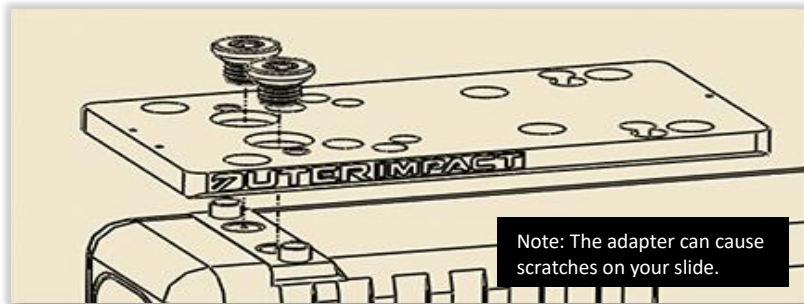
**Step 1:** Remove existing rear sight from slide

**Step 2:** Install OUTERIMPACT dovetail onto slide.



**Step 3:** Test fit the Red Dot sight to Outerimpact adapter, utilizing adjacent chart. Note: Make sure screws do not stick out beyond bottom of adapter. After test fitting, remove Red Dot sight from adapter.

**Step 4:** Secure sight adapter to dovetail with supplied weaver screws. Torque to **25 in/lb.**



**WARNING:** Failure to follow all installation guidelines including recommended torque specifications can lead to property damage and/or bodily harm

**Step 5:** Using the screws/pins and the mounting pattern identified, mount the Red Dot sight adapter and torque to **12 in/lbs**

Mounting Patterns	Sight Manufacturer	Sight Models	Screws Used
	Vortex Burris UTG TrueGlo	Viper Fast Fire 3 Reflex Micro Dot	M3 x 8
	Burris Doctor Insight Eotech	Fast Fire 2  MRDS MRDS	M3 x 6
	Vortex	Venom	M3 x 6
	Trijicon  Holosun	RMR  407c/507c	#6  Additional Screw Purchase Required
	Leupold  Shield	Delta Point Delta Point Pro  RMS	Sight Supplied Screws work  Additional Screw Purchase Required
	Vortex Sig Sauer  CMORE	Razor Romeo 3, MAX, XL RTS & STS	M4

- The **RED** circles indicate locations for 2 included alignment pins
- The **BLACK** circles indicate locations for mounting screws -- Torque to 12 in/lb.

Note: The adapter has an intentional curve. This curve will flatten out when mounted.

Utilize liquid thread locker upon final installation of all threaded fasteners