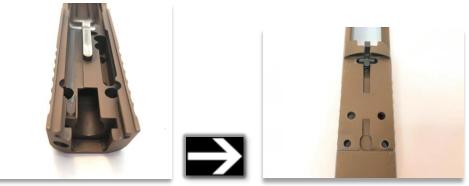


## Sig® M17 M.R.A. (Modular Red Dot Adapter) Mounting Instructions

• While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

**WARNING:** Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear.

Step 1: Disassemble slide to remove rear sight plate per manufacturer's instructions taking care not to lose the Loaded Chamber Indicator or the Loaded Chamber Indicator spring.



Step 2: Place Outerimpact plate onto slide with notch for the Loaded Chamber Indicator to the front under the cut-out.

Step 3: Secure adapter plate to slide using the 4-48 screws from the bag marked MNT HDWR and torque to **15 in/lb** with a torque wrench.



Step 4: Reassemble slide per manufacturer instructions.

**WARNING:** Failure to follow all installation guidelines including recommended torque specifications can lead to property damage and/or bodily harm

Step 5: Using the screws/pins and the mounting pattern identified, mount the Red Dot sight adapter and torque to 12 in/lbs

Dot sight adapter and torque to 12 in/ibs			
Sight Manufacturer	Sight Models	Screws Used	
<ul> <li>The RED circles indicate locations for 2 included alignment pins</li> <li>The BLACK circles indicate locations for mounting screws Torque to 12 in/lb.</li> </ul>			
Vortex Burris UTG TrueGlo	Viper Fast Fire 3 Reflex Micro Dot	M3 x 8	
Burris Doctor Insight Eotech	Fast Fire 2 MRDS MRDS	M3 x 6	mmm
Vortex	Venom	M3 x 6	
Trijicon	RMR	#6	
Holosun	407c/507c	Additional Screw Purchase Required	
Leupold	Delta Point Delta Point Pro	Sight Supplied Screws work	
Shield	RMS	Additional Screw Purchase Required	
Vortex Sig Sauer CMORE	Razor Romeo 3, Max, XL RTS & STS	M4	
	Vortex Burris UTG TrueGlo Burris Doctor Insight Eotech Vortex  Trijicon  Holosun  Leupold  Shield  Vortex Sig Sauer	Vortex Viper Burris Fast Fire 3 UTG Reflex Micro Dot TrueGlo  Burris Fast Fire 2 Doctor Insight MRDS Eotech MRDS Vortex Venom  Trijicon RMR  Holosun 407c/507c  Leupold Delta Point Delta Point Pro Shield RMS  Vortex Razor Sig Sauer Romeo 3, Max, XL	Vortex Burris Fast Fire 3 Fast Fire 2 Fast Fire 2 Fast Fire 2 Fast Fire 2 Fast Fire 3 Fast Fire 2 Fast Fire 3 Fast Fire 4 Fast Fire 5 Fast Fire 6 Fast Fire 7 Fast Fire 8 Fast Fire 9