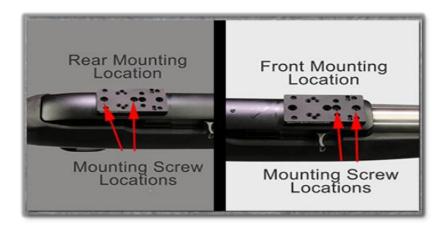


## Ruger 10/22 M.R.A. (Modular Red Dot Adapter) Mounting Instructions

• While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

**WARNING:** Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear. Failure to follow all installation guidelines including recommended torque specifications can lead to property damage and/or bodily harm

Step 1: Locate bag marked "MNT HDWR" and remove the 2 Torx screws.



Step 2: Choose one of the 2 mounting locations, either forward or rearward mounting holes.

Step 3: Remove the factory screws from receiver in the desired mounting locations.

Step 4: Align M.R.A. plate over the chosen mounting holes.

Step 5: Fasten M.R.A. plate to receiver utilizing the 2 Torx headed screws.

Step 6: Torque screws to 25 in/lbs.

Step 7: Using the screws/pins and the mounting pattern identified, mount the Red Dot sight adapter and torque to 12 in/lbs

| Mounting Patterns  | Sight Manufacturer                    | Sight Models                                | Screws Used                                 |  |
|--|---------------------------------------|---|---|--|
| <ul> <li>The RED circles indicate loc</li> <li>The BLACK circles indicate l</li> </ul> |                                       |   | to 12 in/lb.                                |  |
|  | Vortex<br>Burris<br>UTG<br>TrueGlo    | Viper<br>Fast Fire 3<br>Reflex Micro<br>Dot | M3 x 8                                      |  |
|  | Burris<br>Doctor<br>Insight<br>Eotech | Fast Fire 2<br>MRDS<br>MRDS                 | M3 x 6                                      |  |
|  | Vortex                                | Venom                                       | M3 x 6                                      |  |
|  | Trijicon                              | RMR   | #6  |  |
|  | Holosun                               | 507c  | Additional<br>Screw<br>Purchase<br>Required |  |
| 000000   | Leupold                               | Delta Point<br>Delta Point Pro              | Sight Supplied Screws<br>work               |  |
| 0.   | Shield                                | RMS   | Additional Screw<br>Purchase Required       |  |
|  | Vortex<br>Sig Sauer<br>CMORE          | Razor<br>Romeo 3, MAX,<br>XL<br>RTS & STS   | M4  |  |

Utilize liquid thread locker upon final installation of all threaded fasteners