

Sig® P320 X-Full M.R.A. (Modular Red Dot Adapter) Mounting Instructions

• While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

WARNING: Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear.

Step 1: Remove existing rear optics plate cover from slide

Step 2: Install OUTERIMPACT adapter base onto slide with supplied screws. Torque to 25 in/lb.

Slide with Factory Optics Plate Removed and Base Installed







Step 3: Test fit the Red Dot sight to Outerimpact adapter, utilizing adjacent chart. Note: Make sure screws do not stick out beyond bottom of adapter. After test fitting, remove Red Dot sight from adapter.

Step 4: Secure sight adapter to base with supplied weaver screws. Torque to 25 in/lb.



WARNING: Failure to follow all installation guidelines including recommended torque specifications can lead to property damage and/or bodily harm

Step 5: Using the screws/pins and the mounting pattern identified, mount the Red Dot sight adapter and torque to 12 in/lbs

Mounting Patterns	Sight Manufacturer	Sight Models	Screws Used	
 The RED circles indicate locations for 2 included alignment pins The BLACK circles indicate locations for mounting screws Torque to 12 in/lb. 				
	Vortex Burris UTG TrueGlo	Viper Fast Fire 3 Reflex Micro Dot	M3 x 8	
	Burris Doctor Insight Eotech	Fast Fire 2 MRDS MRDS	M3 x 6	mmr
	Vortex	Venom	M3 x 6	
	Trijicon	RMR	#6	
	Holosun	407c/507c	Additional Screw Purchase Required	
00000	Leupold	Delta Point Delta Point Pro	Sight Supplied Screws work	
	Shield	RMS	Additional Screw Purchase Required	
000000000000000000000000000000000000000	Vortex Sig Sauer CMORE	Razor Romeo 3, MAX, XL RTS & STS	M4	
60.00		K15 & 515		

Utilize liquid thread locker upon final installation of all threaded fasteners